BerealHardWoodsco.mc

18745 Sheldon Road Middleburg Heights, Ohio 44130

Toll Free 1-877-736-5487

Berea Hardwoods Co., Inc. Kit Instructions

Candle Snuffer (Berea #1102)



Needed: None Needed None Needed None Needed

Wood Size- 1½" x 1½" x 12" (10" if turning on a mini lathe)



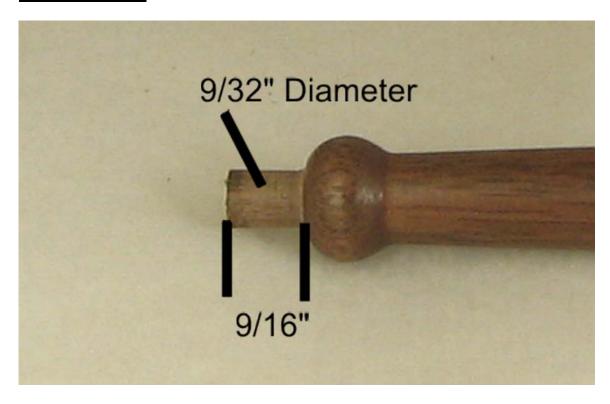
Parts Diagram

Preparing the Material Blanks

1. Cut the material blank $1 \frac{1}{2}$ " x $1 \frac{1}{2}$ " x 12" long. If you are using a mini lathe then cut the blank 10" long so that it will fit in the lathe.

2. No other preparation is necessary for the blank.

Turning the Blank



- 1. Mark the center of the blank on each end by drawing a line from corner to corner. The center of the X formed by the lines is the center of the blank.
- 2. Hammer a 4 prong spur center into center of the X on one end.
- 3. Make a small pilot hole in the other end to accept the live center of the tailstock.
- 4. Turn the blank to the desired contour.
- 5. Make sure that the small end of the handle is turned to a diameter of 9/32" x 9/16" long as shown above. This is to fit into the brass hollow of the candle snuffer end.
- 6. After turning the blank, sand the surface in progressive steps until you get to 400 or 500 grit.
- 7. If a higher polish finish is desired continue sanding with Micro Mesh through 12000 grit.
- 8. Apply the finish of your choice and part off the handle from the end blocks.
- 9. Remove the blank from the lathe.

Assembling the Kit

Now this is going to be complicated, so pay close attention!

- 1. Apply a SMALL amount of epoxy or CA glue to the tennon turned on the small end or the handle.
- 2. Insert the handle into the small hole in the candle snuffer brass handle. Use a slight twisting motion to distribute the glue.
- 3. That's it! Enjoy.

Copyright© 2011-Robert W. Keyes